



AUTOREMA

MECHANICAL ENGINEERING



TALLER AUTOREMA S.L.
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PALLETIZER No.5		
Made by: Spaggiari Bruno	Model: UNKNOWN	Made Date: UNKNOWN
Diameter(mm)	Max : Ø99mm,Ø83mm	
	Min : Ø73mm,Ø65mm,Ø52.6mm	
Can's height	Max : 300mm.	
	Min : 30mm.	
Production	4 layers/min	
Height-full pallet	Max : 1500 mm	
	Min :	
Pallet dimensions	Max : 1420x1120 mm.	
	Min : 1150x1250 mm.	
Elements not included	Automatic cardboard-sheets introducer	
Elements included	Security system	
	Conveyors: entrance of pallets by roller conveyor	
	Pallet magazine: 9 pallets	
	Cardboard magazine: Manual feeding	
Technical characteristics	PLC : OMRON CQM1H	
	Inverter: line conveyor OMRON	
	Motors: PUJOL	
	Pneumatic components : Festo, Bosch, Joucomatic	
	Modular Band: Raised Rib Ac.Eurobelt S-30	
	Electric components: Festo	
	Voltage: 3x220v	
Notes	Pushing system to make pattern of empty cans layer	